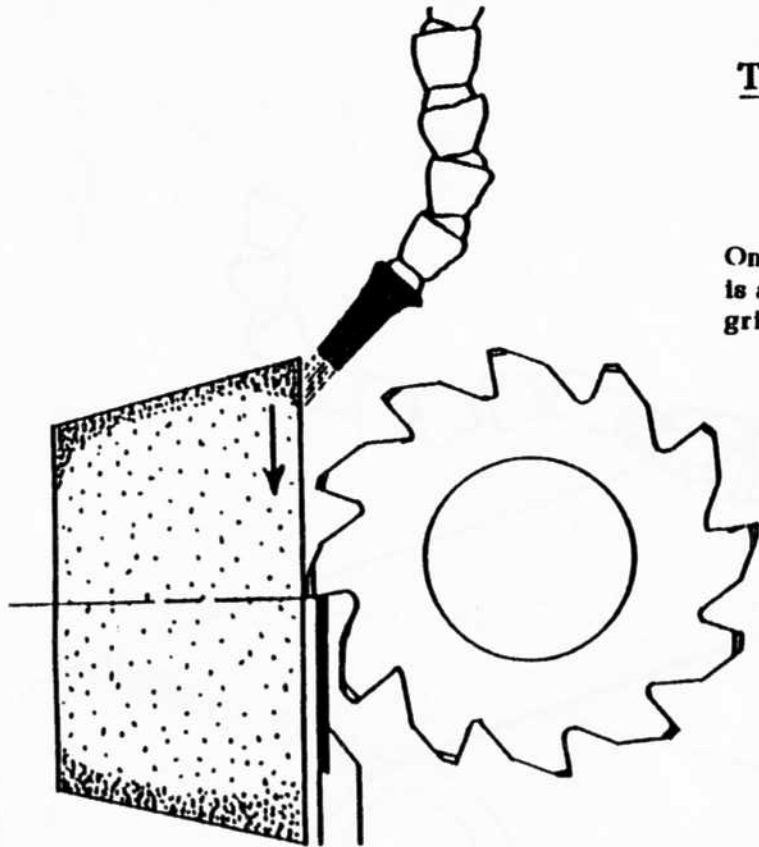
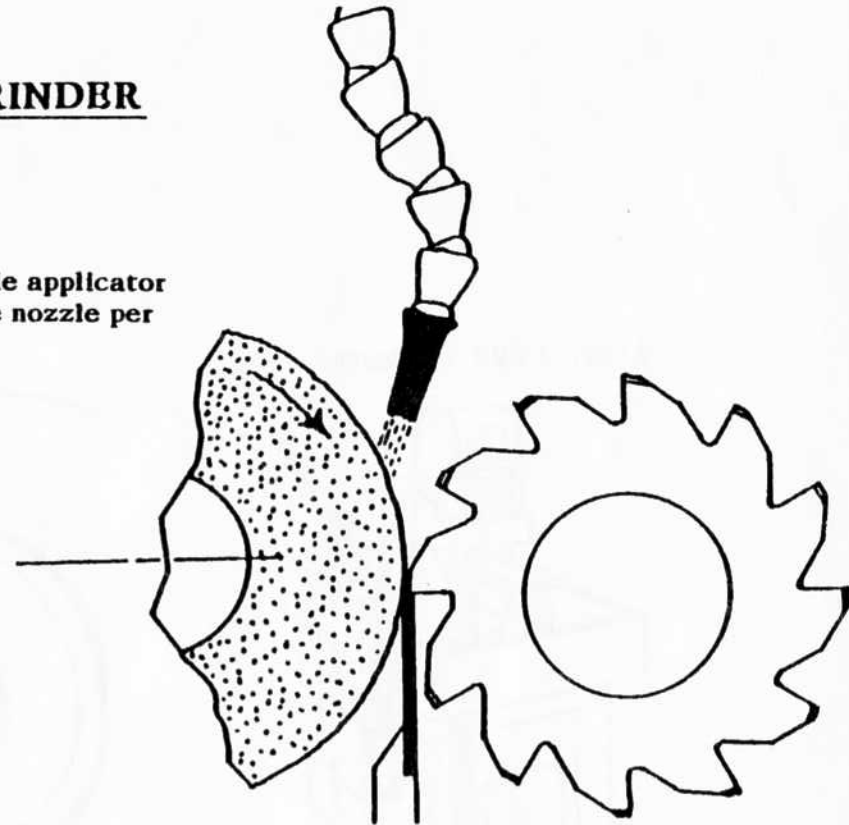


## TOOL CUTTER & GRINDER

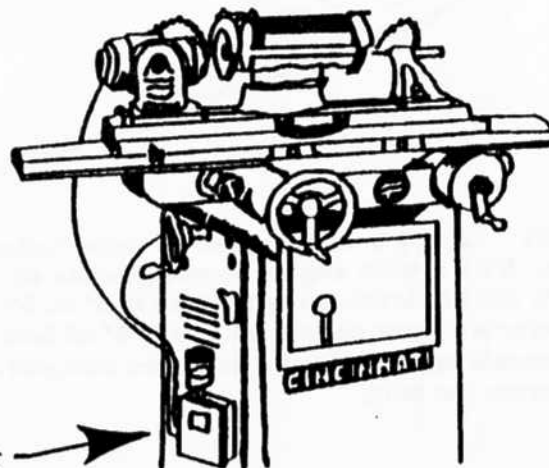
On most machines, a two-nozzle applicator is appropriate, allowing for one nozzle per grinding wheel.



**CUP WHEELS** - Position nozzle downward at 12 o'clock position on the wheel, 2 cm away from the cup edge. Nozzle position is more critical on cup wheels because of the narrow wheel edge. Monitor nozzle position regularly to ensure proper lubrications with Accu-Lube.



**SOLID WHEELS** - Position nozzle downward, centered on the width of the wheel and about 1/16 th of the wheels circumference above the wheel/workpiece interface. Place the nozzle about 4 cm away from the wheel.



ACCU-LUBE Applicator